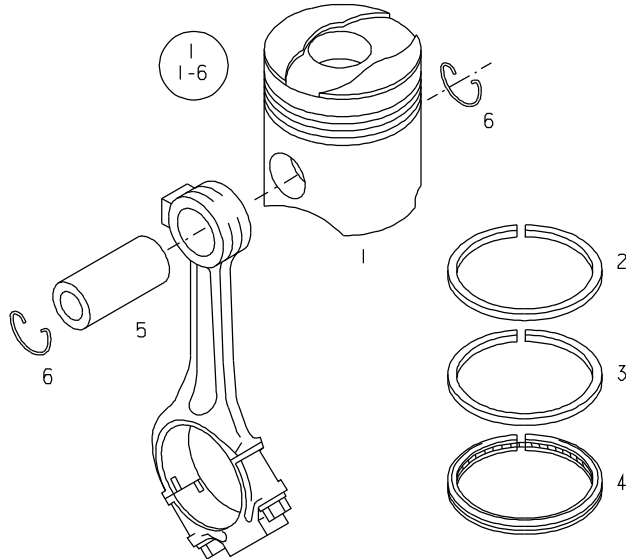


02-9097



D 2842 LE602

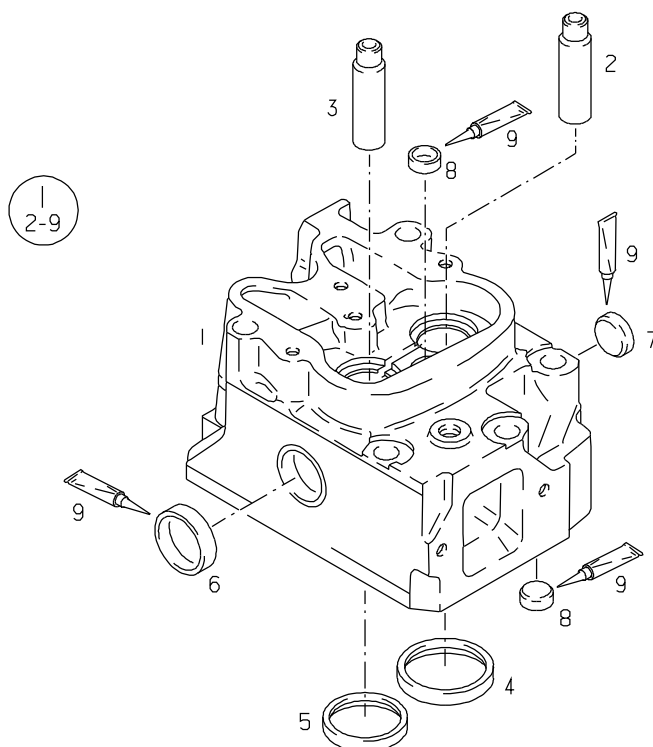
02-6018

PISTON COMPLETE

1	51.02511-7398	STATIONARY ENGINE PISTON ASSEMBLY NORMAL 128,00 MM	12
1	51.02500-6187	STATIONARY ENGINE PISTON ASSEMBLY UNDERSIZE 0,20 MM 128,00 MM	12
1	51.02500-6188	STATIONARY ENGINE PISTON ASSEMBLY UNDERSIZE 0,40 MM	12
1	51.02500-6189	STATIONARY ENGINE PISTON ASSEMBLY UNDERSIZE 0,60 MM 128,00 MM	12
2	51.02503-0752	KEYSTONE RING	12
3	51.02503-0554	TAPER FACE COMPRESSION RING	12
4	51.02503-0720	BEVELLED OIL SCRAPER RING 128 X 4	12
5	51.02502-0107	PISTON PIN	12
6	51.90810-0035	CIRCLIP 50,5X2-FST	24

V-GR.: 51.#0010-0658

03-9010


D 2842 LE602
03-0020
CYLINDER HEAD

1	51.03101-6774	CYLINDER HEAD ASSEMBLY	12
2	51.03201-0108	VALVE GUIDE INTAKE NORMAL 18,00 MM	12
3	51.03201-0102	VALVE GUIDE EXHAUST NORMAL 18,00 MM	12
4	51.03203-0293	VALVE SEAT RING INTAKE NORMAL 61,11 MM	12
5	51.03203-0184	VALVE SEAT RING EXHAUST 53,11	12
6	51.91606-0037	COVER A40,3/14,5-X5CRNI1810N	12
7	51.91606-0041	COVER A22,2/7,5-X5CRNI1810N	12
8	06.15094-4113	COVER B20/6-X5CRNI1810	24
9	04.10160-9164	ADHESIVE 50 ML BOTTLE	1
-	04.10160-9164	ADHESIVE 50 ML BOTTLE	1

V-GR.: 51.#0010-0658

03-9013/B

Erster Nachzug der Zylinderkopfschrauben erledigt
gemäss SI 88 05 20/0

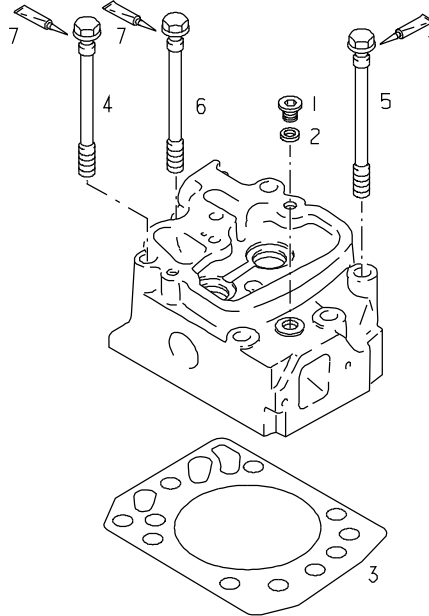
First retightening of cylinder head-bolts completed
according to SI 88 05 20/0

8

Zweiter Nachzug der Zylinderkopfschrauben erledigt
gemäss SI 88 05 20/0

Second retightening of cylinder head-bolts completed
according to SI 88 05 20/0

9



D 2842 LE602

03-2001

CYLINDER HEAD BOLTS, CYLINDER HEAD GASKET

1	06.08042-0603	DRAIN PLUG M14X1,5-ST-A3C	12
2	06.56631-0106	SEAL WITH ELASTOMER LIP 14,7X22X1,5-ST/FPM1-80	12
3	51.03901-0366	CYLINDER HEAD GASKET ASBESTOS-FREE	12
4	51.90490-0022	EXTERNAL HEX ROUND BOLT M15X2X168-1200N/MM2-E20-ZNPHR3	24
5	51.90490-0023	EXTERNAL HEX ROUND BOLT M15X2X144-1200N/MM2-E20-ZNPHR3	36
6	51.90490-0024	EXTERNAL HEX ROUND BOLT M15X2X109-1200N/MM2-E20-ZNPHR3	12
7	09.16012-0117	ASSEMBLY PASTE 100 G TUBE	1
8	51.97801-0211	ADHESIVE LABEL 75X35/KST-WS/RT-SW	2
9	51.97801-0213	ADHESIVE LABEL 75X35/KST-WS/RT-SW	2

V-GR.: 51.#0010-0658