

RELEASE FOR PRODUCTION

FOR QUOTATION ONLY

Pls propose harden method to ID suitable for FREE application.

1/6/2012

PISTON TABLE

FRAC STAGE	PART NO	DIM 'A'	DIM 'B'	DIM 'X'	DIM 'C'	BALL SIZE	BASE MATERIAL
1	12P45003-1125	3.10	1.03			1.125	(DUCTILE CAST IRON HARDEN ID B TO LENGTH 'C'
2	12P45003-1250	3.23	1.155			1.250	
3	12P45003-1375	3.36	1.280	0.0		1.375	
4	12P45003-1500	3.48	1.405			1.500	
5	12P45003-1625		1.530			1.625	
6	12P45003-1750		1.655	0.20		1.750	
7	12P45003-1875		1.780	0.31		1.875	
8	12P45003-2000		1.905	0.42		2.000	
9	12P45003-2125	3.50	2.030	0.53	2.00	2.125	
10	12P45003-2250		2.155	0.64		2.250	
11	12P45003-2375		2.280	0.74		2.375	
12	12P45003-2500		2.405	0.85		2.500	
13	12P45003-2625		2.530	0.96		2.625	
14	12P45003-2750		2.655	1.07		2.750	

4.125-8 STUB ACME-2G LEFT HAND THD

PITCH ϕ 4.072/4.049

MINOR ϕ 4.030/4.007

(REMOVE FEATHER EDGE)

(COAT AS PER BOM 1004)

ϕ .003 A

125/

'X'

'C'

'B'

'A'

MARK

0.50 SLOTS

2 @ 180°

0.03 X 45°

45°

30°

30°

45°

25°

3.30

0.95

0.40

0.50

3.98

ϕ 4.122 $\pm$.003

PROJECT NO: PB1104108

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THIRD ANGLE PROJECTION SIZE: H SCALE: 1:1 WEIGHT: 2 SHEET: 1 OF 1

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UNLESS OTHERWISE SPECIFIED

1. DIMENSIONS ARE IN INCHES

2. DIMENSIONS ARE TO BE MAINTAINED

3. PER ASME Y14.5M-1994

4. SHARP CORNERS AND

5. INSIDE CORNERS R.002

OR CHAM.002 X 45°

6. MACHINE FINISH

7. ANGLES $\pm$ 1/2°

8. TOLERANCES:

X $\pm$.005

XX $\pm$.015

XXX $\pm$.005

XXXX $\pm$.0010

ANGLES $\pm$ 1/2°