



NOTE:

1. REMOVE SHARP EDGES.
2. SURFACE TREATMENT: PRIMER 25~35u
3. INSERT GREASE
4. BALANCE WEIGHT MUST BE CALIBRATE at 3000rpm
5. SUPPLIER SHOULD BE SUBMIT DRAWING FOR APPROVAL

NO	PART NO.	PART NAME	MAT	QTY	REMARKS
DATE	DEC 08 2015	TITLE:-			
APP BY	Richard	P/P SHAFT			
CHD BY	April	MODEL:- MIXER 12CBM			
DRN BY	APRIL	DWG NO. REF. DWG.			
GEN. ALLOW. TOLERANCE		SBM12-10			
CLASSIFICATION		SCALE			
1-30	±0.5	±1.0	-----	-----	-----
31-120	±0.8	±1.5	-----	-----	-----
121-315	±1.2	±2.0	-----	-----	-----
316-500	±2.0	±3.0	-----	-----	-----
501-1000	±3.0	±4.0	-----	-----	-----
2001-4000	±4.0	±6.0	-----	-----	-----
W.T.		1/2.5			
MATERIAL SPEC		-----			

