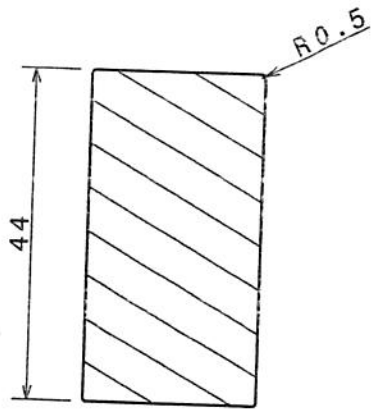
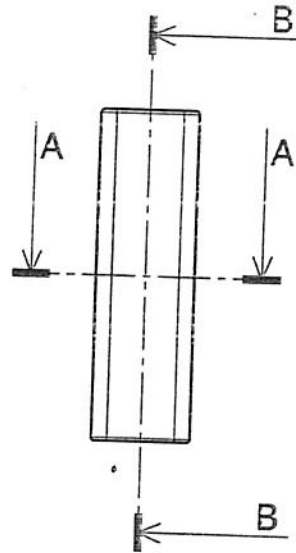


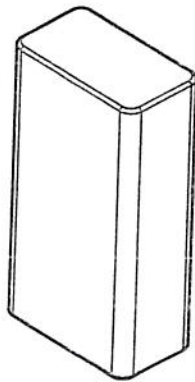
1. PART SHALL BE BURR FREE AND FREE FROM DEFECTS.
2. CHILD PART FOR JAD131.
3. WEIGHT: 100±6g.



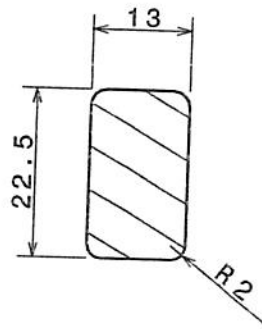
Section view B-B
Scale: 1:1



Front view
Scale: 1:1



Isometric view
Scale: 1:1



Section view A-A
Scale: 1:1

METAL PART(MACHINING PART/PIPE CUTTING)
GENERAL TOLERANCE

SIZE (MILLIMETERS)	K1
1-6	±0.1
6-18	±0.2
18-50	±0.3
50-120	±0.4
120-260	±0.5
260-500	±0.6
500-1000	±0.8
1000-2000	±1.0
OVER 2000	±1.2
GENERAL TOLERANCE	±15

 THIRD ANGLE PROJECTION	SCALE :	MODEL :	UNIT :	MATERIAL :
	1 : 1	--	mm	DTSG 3200G (S17C)

PART NAME :	METAL INSERT
DWG. NO. :	JPD450