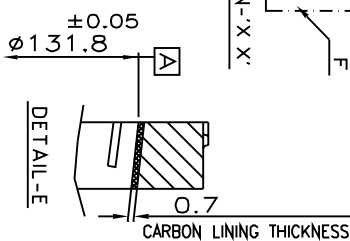
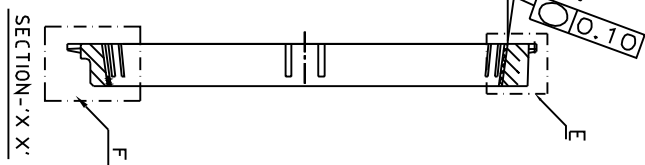
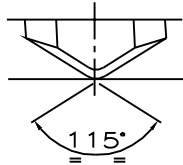
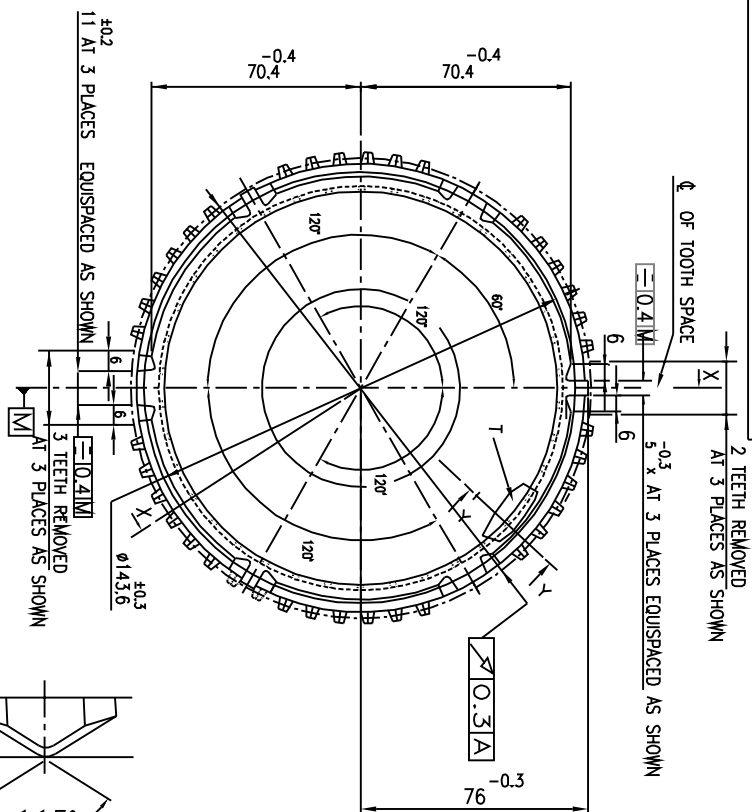


Ref. no.	Date	Zone	Revision	Sign.	Appoi.

TEETH DATA	
NO	
1	NO. OF TEETH
2	MODULE [NOM.]
3	P.A. [NORMAL]
4	P.C.D.
5	B.C.D.
6	TEETH SPAN
	OVER NO. OF TEETH

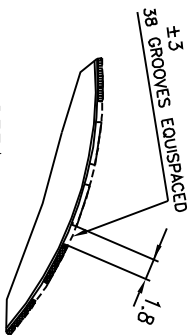
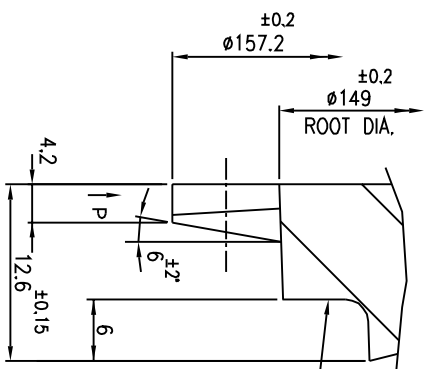
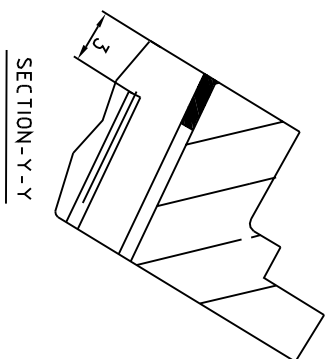


NOTE –

MATERIAL – DIN 16MnCr5

HEAT TREATMENT

1. CASE CARBURISED, HARDENED & TEMPERED.
2. HARDNESS – 55 HRC^{±5}
3. CASE DEPTH – 0.3–0.7 mm.



Unmachined	Machining	Grinding
	6.3 $\sqrt{\text{ }}$ 3.2 $\sqrt{\text{ }}$ 1.6 $\sqrt{\text{ }}$	0.8 $\sqrt{\text{ }}$ 0.4 $\sqrt{\text{ }}$

UNLESS OTHERWISE SPECIFIED				DO NOT SCALE IF IN DOUBT ASK			
DIMENSIONS ARE IN MM				COMPNAME & No.		PART NO.	
DIM. TOL. DIM. TOL.				2691 2620 46 50		G.GND. 1324/4	
0-6 ±0.1 50-120 ±0.25				TITLE			
6-18 ±0.15 120-315 ±0.35				SYNCHRO CONE			
18-50 ±0.2 315-500 ±0.5				1/2/3/4 SPEED			
ANGLES±0°30' CHAMFERS 1:4:5				MATERIAL SEE NOTES			
APPD V.V.S.				W.T.IN KG. PROJ			
PLND				SCALE 1:1 SHT 1 OF 1			
CHKD OPS				DRG.ND			
DRAWN R.K.S.				REV			
TRCD				ND			
NAME SIGN. DATE				00			
Machine				B3			