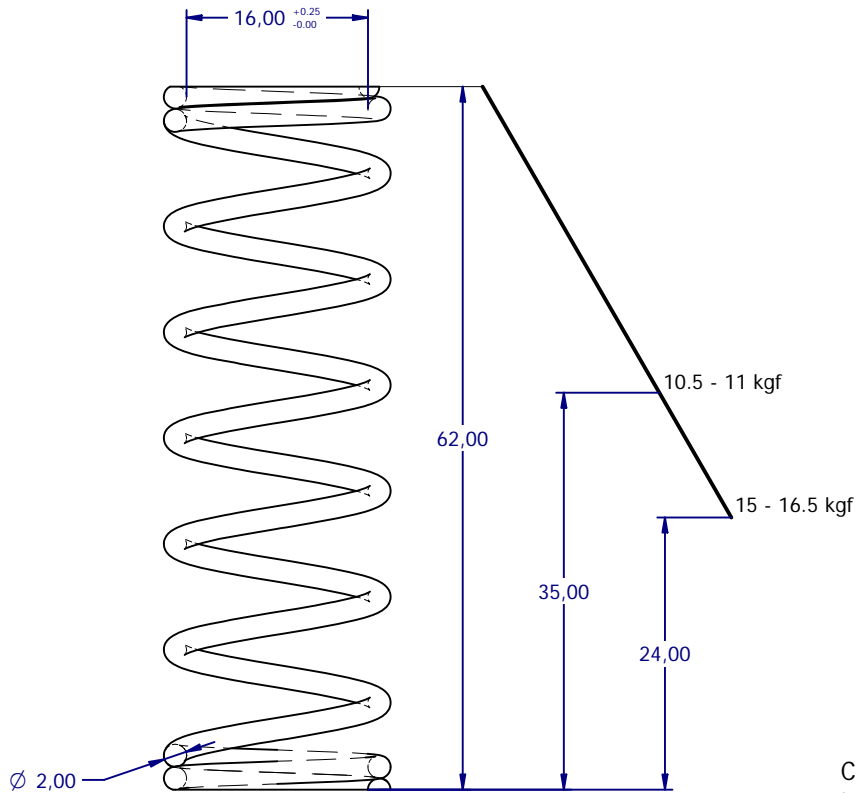
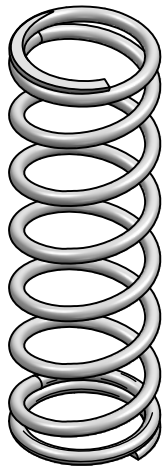


ISOMETRIC VIEW

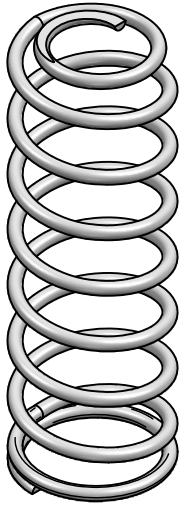


CLOCKWISEROTATION: RIGHT
 Ø WIRE: 2.00 mm.
 NUMBER OF COIL: 9
 NUMBER OF ANACTIVE COILS: 2
 62.00mm LENGTH AFTER
 COMPRESSED TO SOLID LENGTH

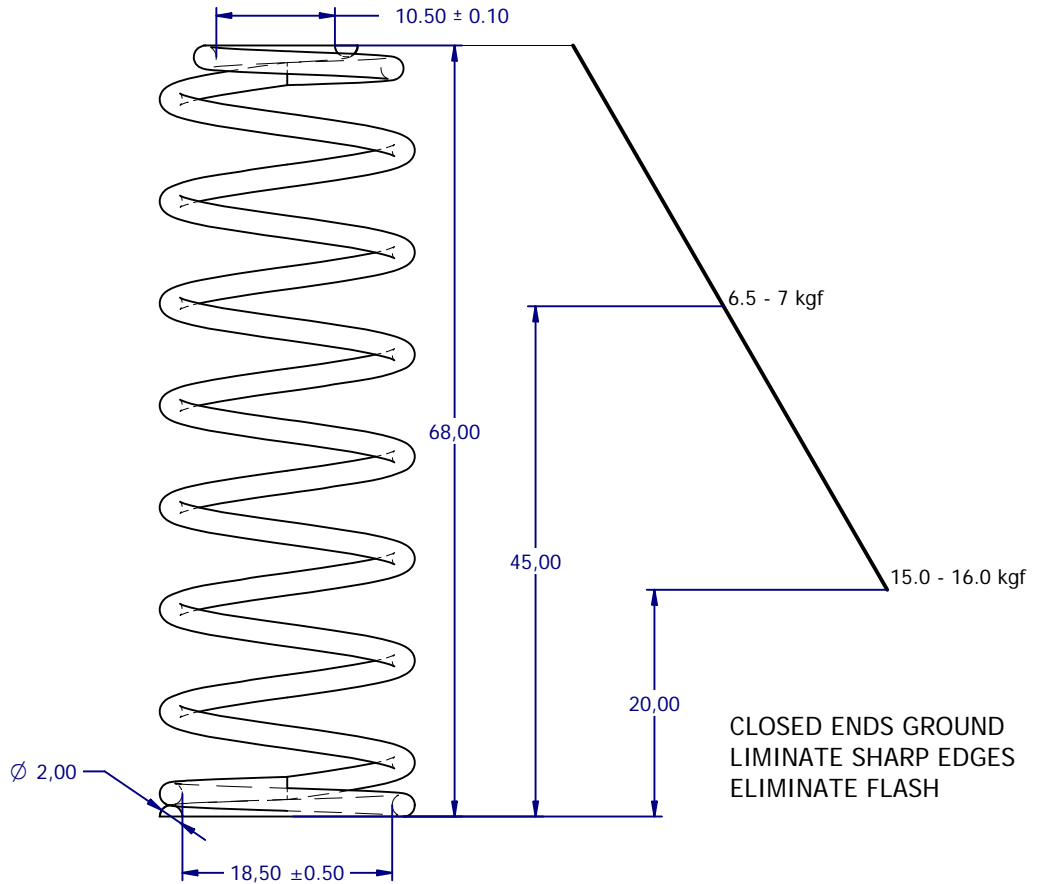
CLOSED ENDS GROUND
 LIMINATE SHARP EDGES
 ELIMINATE FLASH

DRAWING OF PRODUCT							
TITLE: PRIMARY RETURN SPRING							
COD. CLIENT: DIN 17223 B		FINISH: BLUING		0 Emission		04/08/2010 Ing. Sol Olivares	
Escala: S/E		Dimensions are in: MILIMETERS		N°		APPROVED BY	
Tolerance: -----		φ: Ø 2.00mm		DESCRIPTION		DATE	
DRAWN BY: Ing. Sol Olivares		DATE: 04/08/2010		SIGNATURE:		TITLE:	
CHECKED BY: Ing. Sol Olivares		DATE: 04/08/2010		SIGNATURE:		DRAWN NUMBER:	
APPROVED BY: Ing. Sol Olivares		DATE: 04/08/2010		SIGNATURE:		4/9	
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VISTA ISOMETRICA



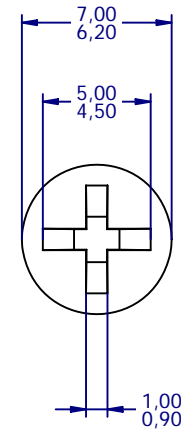
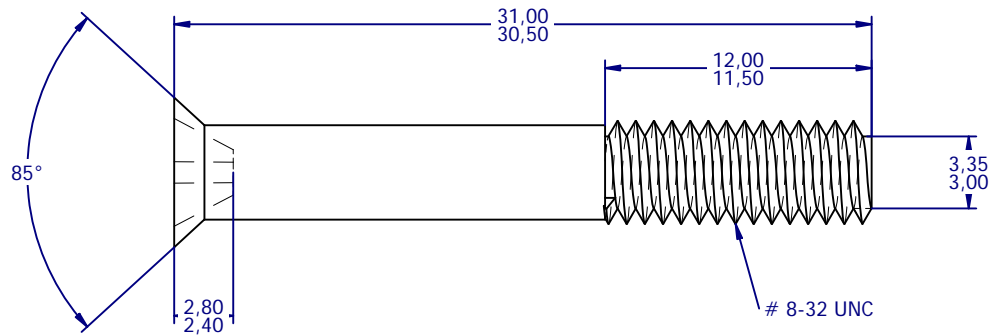
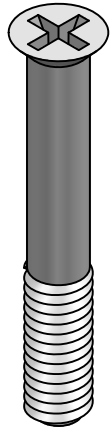
CLOCKWISEROTATION: LEFT
 Ø WIRE: 2.00 mm.
 NUMBER OF COIL: 9
 NUMBER OF ANACTIVE COILS: 2
 68.00mm LENGTH AFTER
 COMPRESSED TO SOLID LENGTH



CLOSED ENDS GROUND
 LIMINATE SHARP EDGES
 ELIMINATE FLASH

DRAWING OF PRODUCT									
TITLE: SECONDARY RETURN SPRING									
COD. CLIENT: DIN 17223 B		FINISH: BLUING		0 Emission		04/08/2010		Ing. Sol Olivares	
Escala: S/E		Dimensions are in: MILIMETERS		Tolerance: -----		φ: Ø 2.00mm			
DRAWN BY: Ing. Sol Olivares		DATE: 04/08/2010		SIGNATURE:		TITLE:		DRAWN NUMBER:	
CHECKED BY: Ing. Sol Olivares		DATE: 04/08/2010		SIGNATURE:				5/9	
APPROVED BY: Ing. Sol Olivares		DATE: 04/08/2010		SIGNATURE:					
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ISOMETRIC VIEW

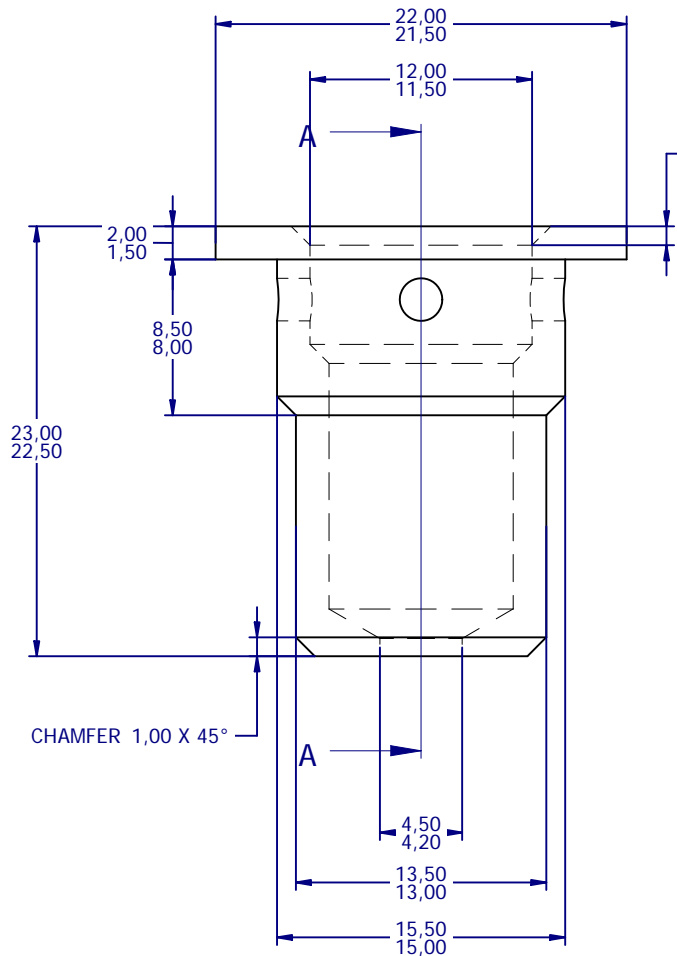
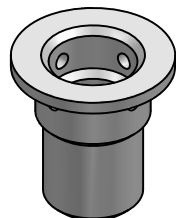
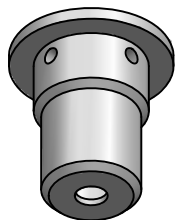


8-32 UNC

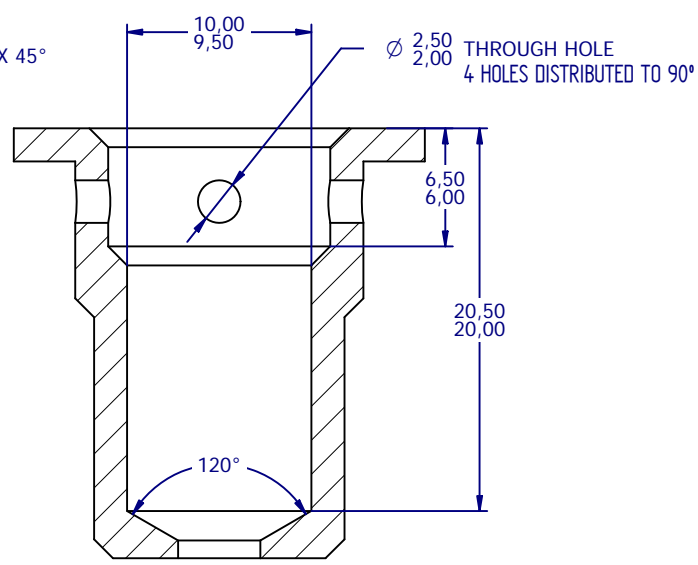
SELF SCREWING SCREW
 CASE HARDENING
 ELIMINATE SHARP EDGES
 ELIMINATE FLASH

DRAWING OF PRODUCT									
TITLE: SCREW									
COD. CLIENT: SAE-1020		FINISH: BLUING		0 Emission		04/08/2010		Maria Contreras	
				DESCRIPTION			APPROVED BY		
Escala: S/E		Dimensions are in: MILIMETERS		DRAWN BY: Maria Contreras		DATE: 04/08/2010		SIGNATURE:	
Tolerance:		φ: #8-32 UNC		CHECKED BY: Ing. Sol Olivares		DATE: 04/08/2010		SIGNATURE:	
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								DRAWIN NUMBER: 6/9	

ISOMETRIC VIEW



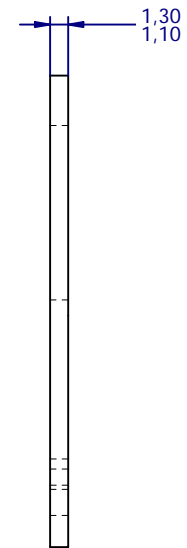
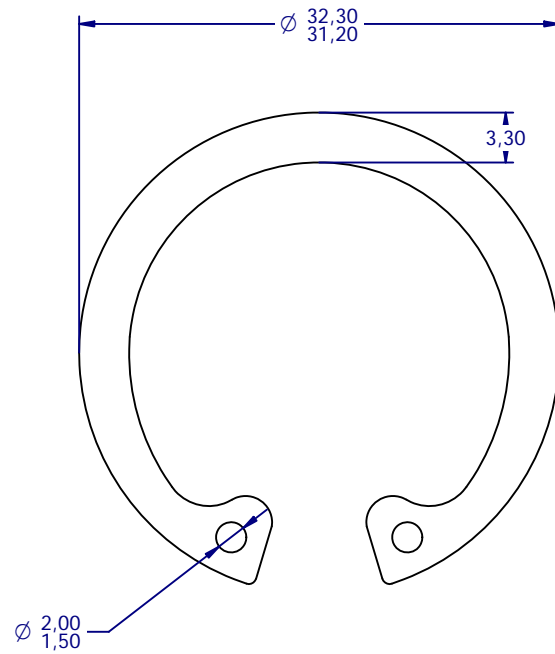
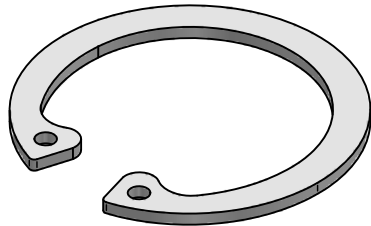
SECTION A-A



LIMINATE SHARP EDGES
ELIMINATE FLASH

DRAWING OF PRODUCT							
TITLE: SPRING RETAINER							
COD. CLIENT: SAE-1113		FINISH: GALVANIZED		0 Emission		04/08/2010 Maria Contreras	
Scale: S/E Dimensions are in: MILIMETERS Tolerance: ----- ϕ : -----				DRAWN BY: Maria Contreras DATE: 04/08/2010 SIGNATURE: _____		TITLE: _____	
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				APPROVED BY: Ing. Sol Olivares DATE: 04/08/2010 SIGNATURE: _____			

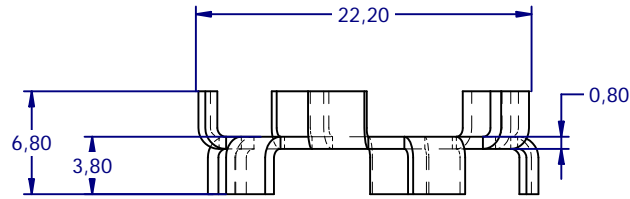
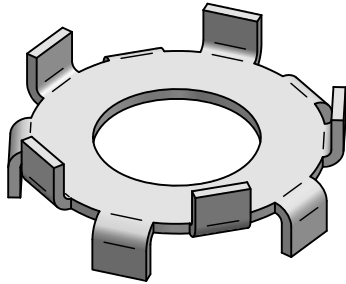
ISOMETRIC VIEW



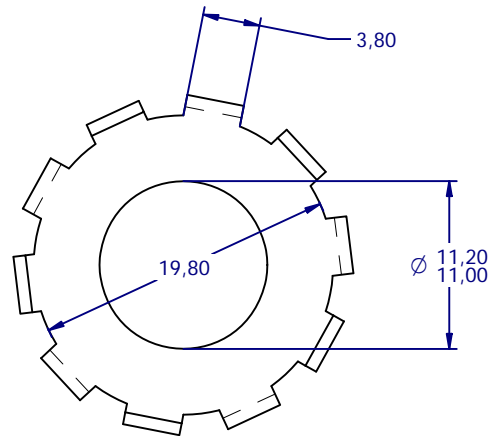
LIMINATE SHARP EDGES
ELIMINATE FLASH

DRAWING OF PRODUCT								
TITLE: RETAINER								
COD. CLIENT: SAE-1060-1090		FINISH:		0	Emission	04/08/2010	Maria Contreras	
				N°	DESCRIPTION	DATE	APPROVED BY	
Escala: S/E	Dimensions are in: MILIMETERS	Tolerance: -----	φ: -----	DRAWN BY: Maria Contreras	DATE: 04/08/2010	SIGNATURE:		TITLE:
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				APPROVED BY: Ing. Sol Olivares	DATE: 04/08/2010	SIGNATURE:		

ISOMETRIC VIEW



6.3



LIMINATE SHARP EDGES
ELIMINATE FLASH

DRAWING OF PRODUCT								
TITLE: RETAINER								
COD. CLIENT: ASTM 620		FINISH: GALVANIZED		0 Emission		04/08/2010	Ing. Sol Olivares	
				N°	DESCRIPTION	DATE	APPROVED BY	
Escale: S/E	Dimensions are in: MILIMETERS	Tolerance: ±0.10	φ: -----	DRAWN BY: Ing. Sol Olivares	DATE: 04/08/2010	SIGNATURE:		TITLE:
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				APPROVED BY: Ing. Sol Olivares	DATE: 04/08/2010	SIGNATURE:		