TECHNICAL SPECIFICATION FOR PERMANENT MAGNETS [Part No : 57109 0150]

Page 1 of 1

Rev.: 0

Sl. No.	Parameter	Value
1.	Material	ALNICO VIII, oriented
2.	Shape	Cylindrical
3.	Dimensions: Outer diameter Inner diameter	$51 \pm 0.2 \text{ mm } 35 \pm 0.2 \text{ mm } 19 \pm 0.1 \text{ mag}$
	Length	
4.	Parallelism of finished end faces	± 0.05 mm
5.	Direction of Magnetism	Axial
6.	Coercivity	1400-1500 Oersted
7.	Retentivity	8 to 9.5 K Gauss
8.	BH max	5-6.5
9.	Reversible Temperature Coefficient	<0.025% per degree C
10.	Hardness	50-55 HRC (approx.)
11.	Curie point	850°C approx.
12.	Magnetic Strength at 30 mm from center	65-75 Gauss. The magnet shall be
	line of magnet	stabilized and each piece shall be tested
		for this parameter with procedure
		approved by Purchaser
13.	Surface Finish	Smooth Ground Finish
14.	Testing	At least 5% of the magnets (5 nos.
		minimum), randomly selected by the
	•	Purchaser, shall be tested for magnetic
		strength at 8 points along the
		circumference.
15.	Packing	The magnets shall be packed in shock
		absorbing, dust and moisture free
		containers with separators between the
	-	magnets. The packing shall be suitable
		for transportation and storage at Site.

• Certificates for material, type tests and dimensions shall be submitted by the Supplier and Purchaser's approval shall be taken.