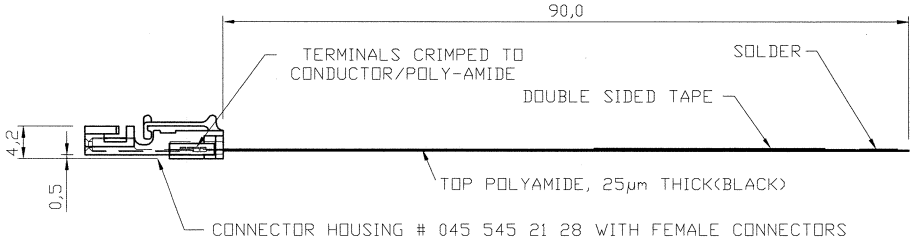
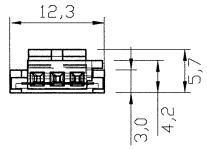




NOTE:

SC SIGNIFICANT CHARACTERISTIC - REQUIRES CONTROL

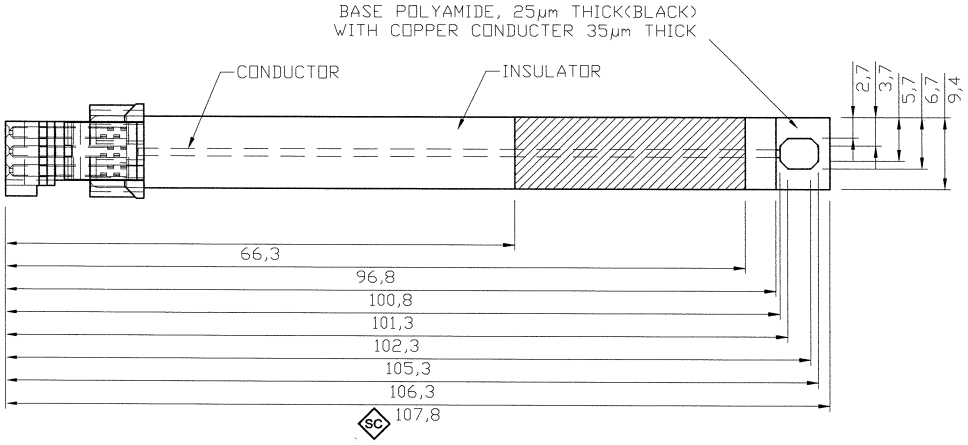
MATERIALS:

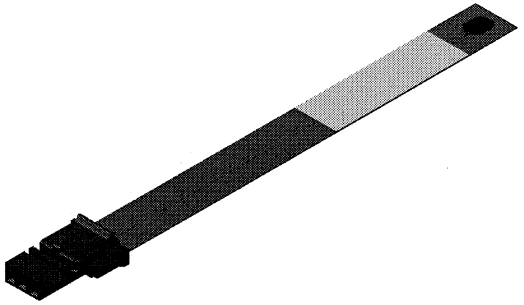
AK CONDUCTOR: COPPER @ 0.025mmTHICK
WITH POLY-AMIDE @ 0.06mmTHICK

AL INSULATOR: POLY-AMIDE (BLACK)

AS SOLDER :SN62 Pb36 Ag2 0.025 THICK AND CENTRED

AJ DOUBLE SIDED TAPE: 3M VHB Y 9473 OR EQUIVALENT





UNLESS OTHERWISE STATED	MACHINE FINISHES		TOLERANCE	REVISION LEVEL	DATE	REVISION DETAILS	SIGN.	CHKD
THIRD ANGLE PROJECTION ALL DIMENSIONS IN MILLIMETERS WELDING TO BE OF ADEQUATE PENETRATION REMOVE ALL BURRS AND SHARP EDGES FINISHED ARTICLE TO BE OF A HIGH ENG. STD. THREADS TO CONFORM TO B.S.3643 DO NOT SCALE	0.4 GRIND MACHINE 0.8 FINE MACHINE 1.6 FINE MACHINE 3.2 GENERAL MACHINE 6.3 ROUGH MACHINE		GENERAL ±0.2 (A-Z) GENERAL ±0.4 (OTHER) HOLE CENTRES ±0.1 MACHINE DIM. ±0.13 ANGULAR ±°0'15 ALL NON-ACCUMULATIVE	x	XXXXXXXXX	XXXXXXX	XXXXXXX	

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TITLE ANTENNA CONNECTOR FOR MERCEDES BENZ E-CLASS CH212

DRAWING No CADH549

DRAWN	R.L.	DATE	20/05/10	CHECKED		DATE	20/05/10	SCALE	N.T.S.