



Packaging Specification
(Packaged Complete Items ONLY)

Revision: A

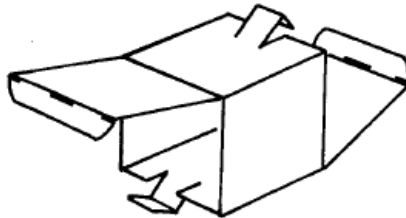
Product: Window Channel

Part Number: 924-248

- Finished Parts are to be packaged individually, Inner Box (Level 0)
- Inner Boxes (Level 0) to be packaged in a Master Case (Level 1) Box
- Master Case not to exceed 40lbs (18.1Kg)
- Whenever possible, avoid producing square shaped Master Case box.
- Master Cases are to Palletized (see pallet configuration attachment).

Type of Packaging:
Inner Box (Level – 0)

Description: Reverse Locking Tucked Tabs



No taping required

Inner (Level-0) Box Basic Specifications

- **Box Style** – Reverse Locking Tucked Tab
Reference Document: Packaging - Closure of Boxes
Located in SolidWorks Explorer vault: Packaging Specifications / Packaging – Box Specifications
- **Material** – Single Wall E-Flute (200/140/200 g/m²)
Reference Document: Packaging - Corrugated Box Materials - Offshore Equivalents.xls
Located in SolidWorks Explorer vault: Packaging Specifications / Packaging – Box Specifications
- **Flute Direction** - Corrugated medium (flutes) are perpendicular to sidewalls
- **Clearance** - Product box clearance for inner box shall not exceed 12mm (1/2 inch) in all directions.
- **Joint Design Requirement:** Unless told otherwise, all box joints will be “inside” joint flaps, 32mm (1.25”) wide. Gluing will be via hot or Cold EVA (Ethylene vinyl acetate, or equivalent) 2 or 3 strip adhesives, no shorter than 6mm (0.25”) from each end of the joint flap.

All deviations from above specification to be approved by Dorman Products.



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Level 0 Label

Description text goes here
3 Languages
Arial Bold
Size approx 8–14 point

Additional Info if needed
Arial Regular
Size approx 6 point

Country of Origin text goes here
3 Languages
Arial Regular
Size approx 6 point

Part Number text goes here
Arial Bold
Size approx 12-18 point

Julian style Date with 3-digit vendor code following a dash

UPC goes here
level 0 UPC A (B and C font can also be used)

Dorman Information goes here (as shown)

pink = ITEM SPECIFIC INFO TO BE ADDED
GOLD INK = PANTONE 1245
BLACK INK = 100% BLACK

Other Label Styles
not shown at full size

Not Actual Product Label
Label is representative of style of label

Level 0 Label – LB902 – 2” x 2” (W x H)

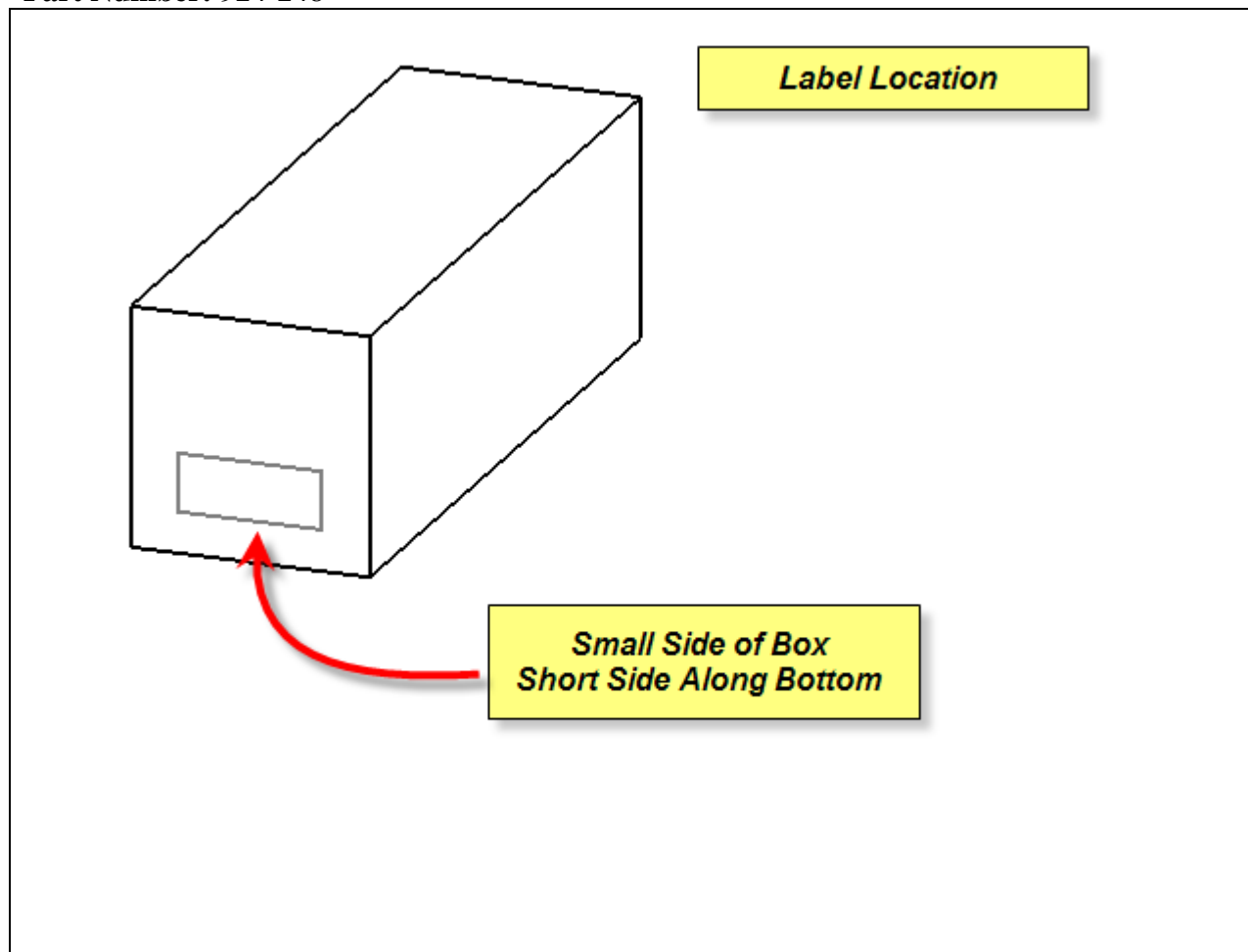


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Level 0 Label Specification

- Unless told otherwise, Affix labels on small side of box, 2.5cm (1") min. from box top and left corner.
- Do not apply labels over box sealing tape if at all possible, and never over joints or seams.
- Printing may be one color (black) or multiple, depending upon the product line or end customer.
- Pantone Matching System to be used as color standard.
- Opaque or Blackout labels, printed black on the second side, may be specified for anyone of our label applications, as needed.



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- All label colors, fonts, bar code sizes and standards will be specified by the Dorman Products Inc. purchasing agent, with samples and artwork when available.
- Adhesive to be permanent and rubber or acrylic based

California Proposition 65 Warning: As set forth by California State Proposition 65: The Safe Drinking Water and Toxic Enforcement Act of 1986; products containing <0.06% (600 ppm) lead by weight are to be labeled with appropriate warning label.

See below attachment for all allowable warnings.

[Title 22, California Code of Regulations](#)

[ARTICLE 6. CLEAR AND REASONABLE WARNINGS](#)

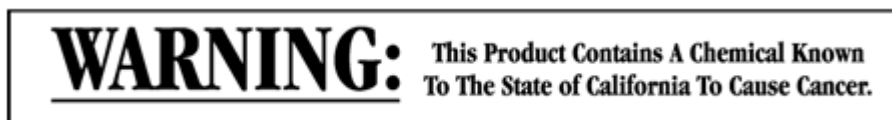
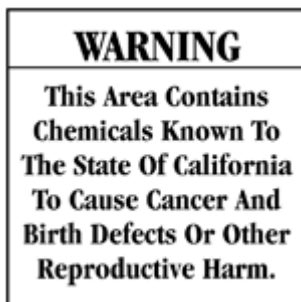
[§ 12601. Clear and Reasonable Warnings](#)

http://www.oehha.ca.gov/prop65/law/pdf_zip/RegsArt6.pdf

Examples of Prop 65 warning labels (choose one only):

PROPOSITION 65 WARNING:

This product contains chemicals known to the State of California to cause cancer and/or birth defects or other reproductive harm.





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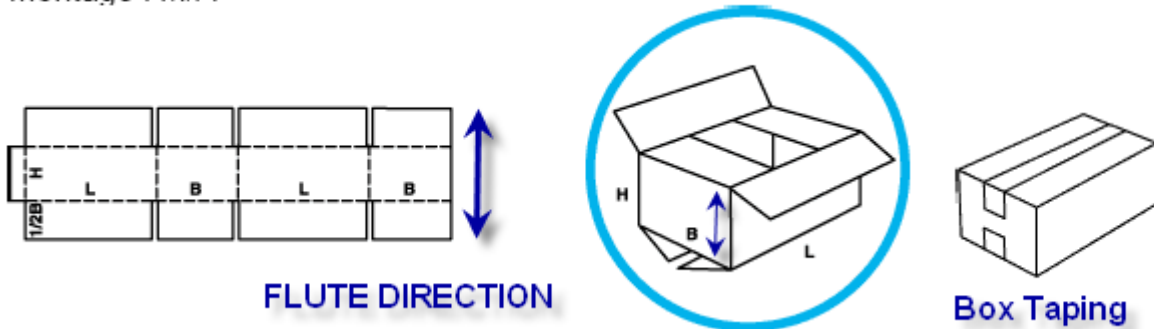
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Master Case (Level - 1)

Description : 0201 (RSC)

Montage : M/A



Master Case (Level-1) Box Basic Specifications

- **Box Style** – RSC – Regular Slotted Container
- **Material** – Standard Double Wall 175/110/110/125/150=670gms.or equivalent.
- **Flute Direction** - Corrugated medium (flutes) are vertical
- **Clearance** – Level 0 product to packaged in Master Case (Level -1) with no more than 12mm (1/2") of space at sides and 8mm (0.31") atop inside boxes.
- **Additional Packaging** - box to contain no additional packaging.
- **Sealing** - boxes are to be sealed with 2.5" (63.5mm) wide clear plastic box sealing tape with 2.0" (51mm) minimum tape tails.
- **Joint Design Requirement:** Unless told otherwise, all box joints will be "inside" joint flaps, 32mm (1.25") wide. Gluing will be via hot or Cold EVA (Ethylene vinyl acetate, or equivalent) 2 or 3 strip adhesives, no shorter than 6mm (0.25") from each end of the joint flap.

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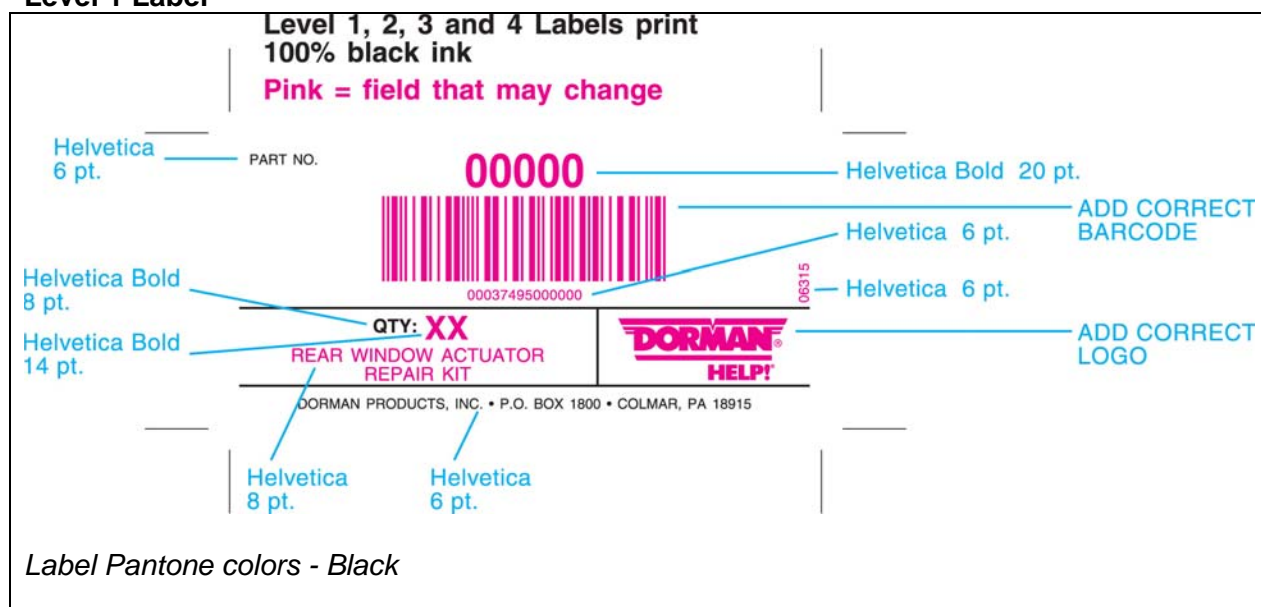
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Level 1 Label



Level 1 Master Case Label Specification

- Dimensions: 7.6cm (3") W x 7.6cm (3") H.
- Unless told otherwise, Affix labels on small side of box, 2.5cm (1") min. from box top and left corner.
- Do not apply labels over box sealing tape if at all possible, and never over joints or seams.
- Printing may be one color (black) or **multiple**, depending upon the product line or end customer.
- Pantone Matching System to be used as color standard.
- Opaque or Blackout labels, printed black on the second side, may be specified for anyone of our label applications, as needed.
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Required Vendor Testing & Incoming Inspection

- Dimension of the packaging according to the above specifications
- Taping as requested in the specifications.
- Labeling – the following components of the labeling to be inspected
 - Size of label
 - Location placement on the packaging
 - Readability of the test
 - Barcode scanning
- Hand Check – material construction and construction of corrugated board is to be checked to be in accordance with the specifications.

Box Construction, Sleeve joints – Testing

Glued Flap Joint:

After the joint flap adhesive has been cooled or completely set, end corners of the joint flap are to be peeled up at a 45°, until it is totally separated, revealing the flattened glue beads.

There should be no less than 80% fiber transfer from the mating box liner to the adhesive of the joint flap.

Stapled Joint:

Stapled box joints are accepted with specific limitations. Stapled joints cannot be used for boxes less than 16cm (6") in box seam height. All single box staples shall be spaced at 38mm (1.5") intervals or double staples at 76mm (3"). Parallel double staples must be no closer than 13mm (0.5") from each other and all stapling shall begin and end within the last 12mm (1") of each end of box joint flap.

Testing of Bar Codes:

Dorman Products uses a "Quick Check, PC600" bar code verifier, with a contact stylist pen or wand.

This software system is available globally through Hand Held Products, a division of Welch Allyn.

Using this system to read printed bar codes, ANSI scan grades from A/4 to C/2 are accepted, D/1 to F/0 are rejects.