

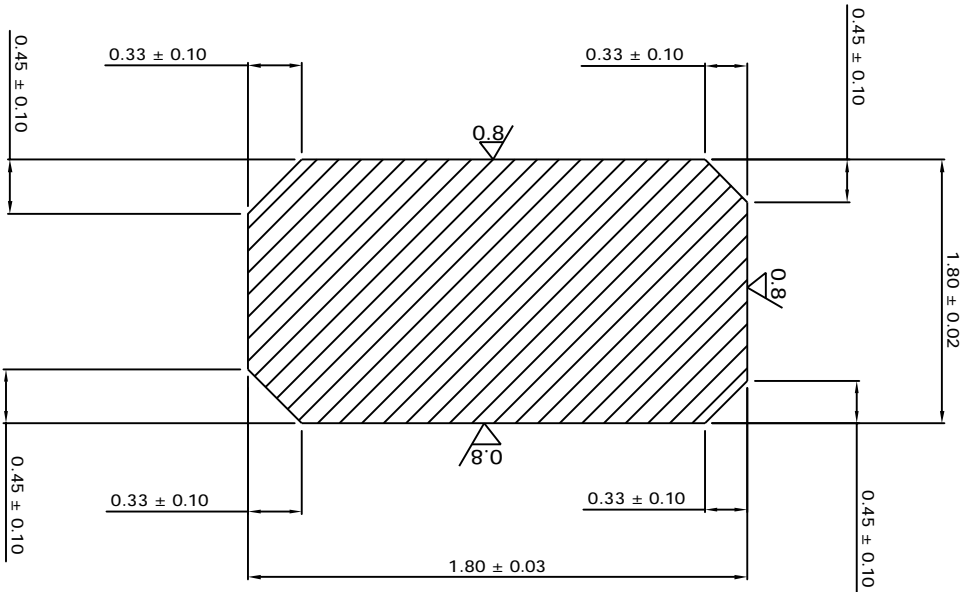
WHEN IN DOUBT ASK

ALL DIMENSIONS ARE IN mm
UNLESS OTHERWISE STATED

DRAWING ALTERATIONS

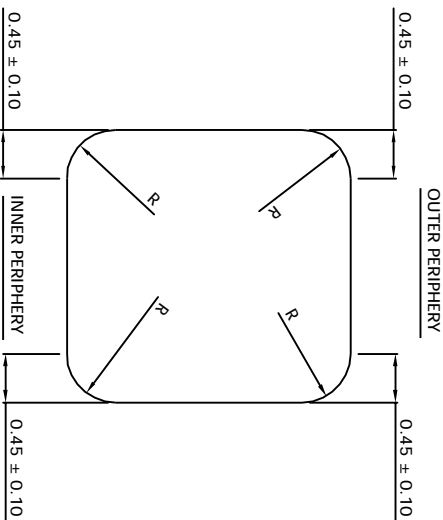
ISSUE NO	A NOTE NO & DATE	ALTERATIONS

OUTER PERIPHERY



INNER PERIPHERY

ALTERNATIVE DESIGN



Corners to be free from burrs
All Surfaces are to be free from scratches
Surface Finish Values Shown Are in Mu Ra

MATERIAL :

PRECIPITATION HARDENING AUSTENITIC
STAINLESS STEEL SS310
SUPPLY IN ANNEALED CONDITION
ANALYZE METHOD AS PER ASTM E353
HARDNESS : HB 220 MAX.

CHEMICAL COMPOSITION (%)

Element	C	Cr.	Mn	Ni	P	S	Si	OTHERS EACH	OTHERS TOTAL	Fe
Min.	---	24.00	---	19.00	---	---	---	---	---	Balance
Max.	0.12	26.00	2.00	22.00	.045	.030	1.50	0.20	2.00	

IP Rings Ltd.
Maraimalai Nagar – 603 209.

NAME	DATE
DRAWN P.A.RAJ	06.03.2009
CHECKED RC	06.03.2009
APPROVED UK	06.03.2009

SCALE	TYPE & MODEL	DRG. NO.	ISSUE No.
NTS	SS310 STEEL WIRE 1.80 X 1.80	SW-HW-SS310-00	00