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		DIMENSIONS ARE IN INCHES		NAME	DATE
		TOLERANCES:		JLR	2/16/09
		FRACTIONAL $\pm 1/32$		CHECKED	
		ANGULAR: MACH \pm BEND $\pm .5^\circ$		ENG APPR.	
		TWO PLACE DECIMAL $\pm .015$		MFG APPR.	
		THREE PLACE DECIMAL ± 0.005		Q.A.	
				COMMENTS:	
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION	DO NOT SCALE DRAWING				

		REVISIONS			
ZONE	REV.	DESCRIPTION		DATE	APPROVED

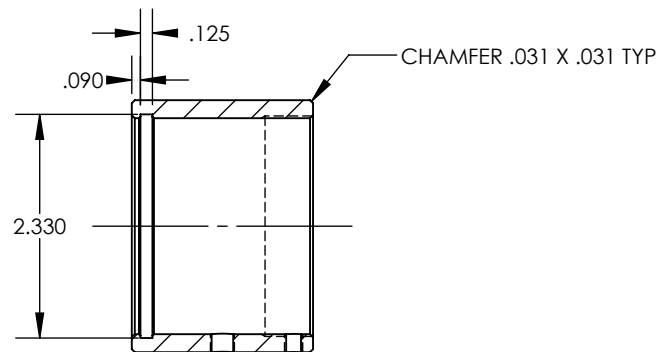
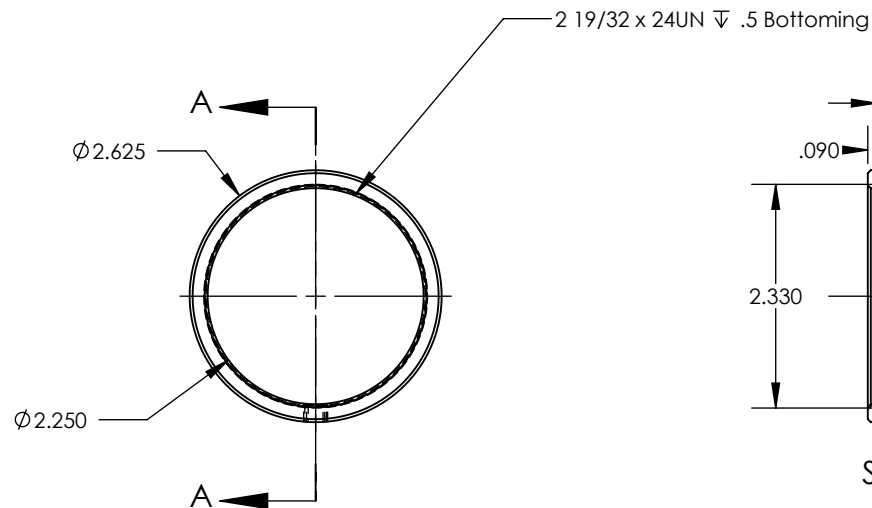
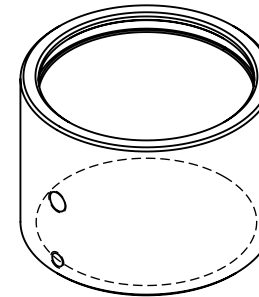
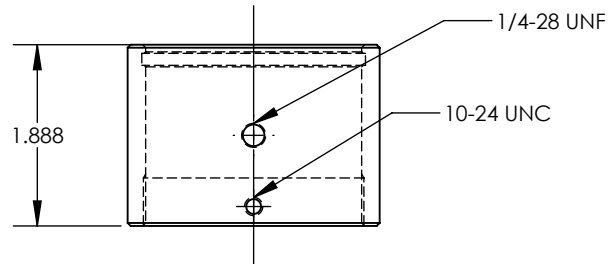
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	10001-01	HOUSING	1
2	10001-02	FLEX BALL	1
3	10001-03	BUSHING	2
4	10001-04	SNAP RING	1
5	10001-05	WASHER	1
6	10001-06	THREADED SPANNER	1

661-398-9585, 661-398-9555 FAX

FLEX JOINT

SIZE A	DWG. NO. 10001	REV. A
SCALE: 1:2	WEIGHT:	SHEET 1 OF 7

		REVISIONS		
ZONE	REV.	DESCRIPTION	DATE	APPROVED



SECTION A-A

RAW FINISH

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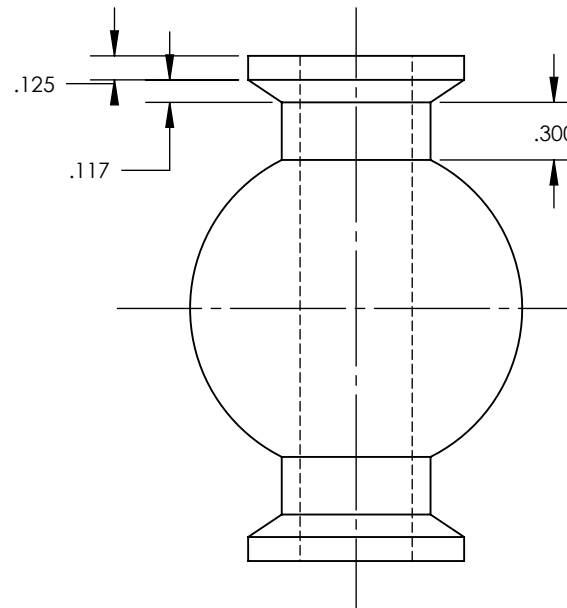
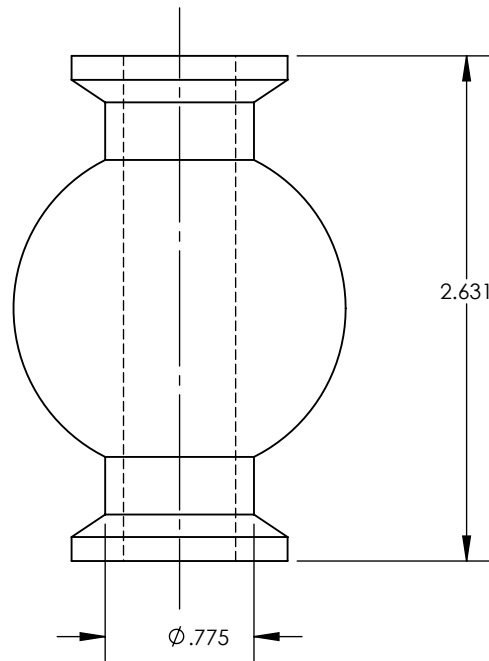
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		MATERIAL	1018/1026
		FINISH	
NEXT ASSY	USED ON		
APPLICATION		DO NOT SCALE DRAWING	

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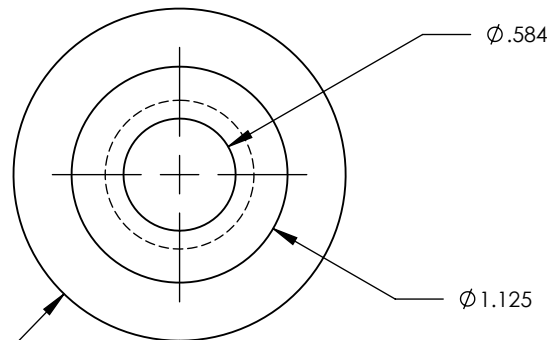
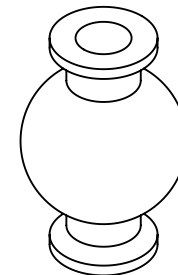
HOUSING

SIZE A	DWG. NO. 10001-01	REV. A
SCALE: 1:2	WEIGHT:	SHEET 2 OF 7

REVISIONS				
ZONE	REV.	DESCRIPTION		DATE



PART SYMETRICAL



SØ 1.730

HARD CHROME PLATE FINISH

		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH \pm BEND $\pm .5^\circ$ TWO PLACE DECIMAL $\pm .015$ THREE PLACE DECIMAL ± 0.005		NAME	DATE
			DRAWN	JLR	2/16/09
			CHECKED		
			ENG APPR.		
			MFG APPR.		
		MATERIAL	4140 Chromoly		
		FINISH	COMMENTS: QTY: 1 PER		
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

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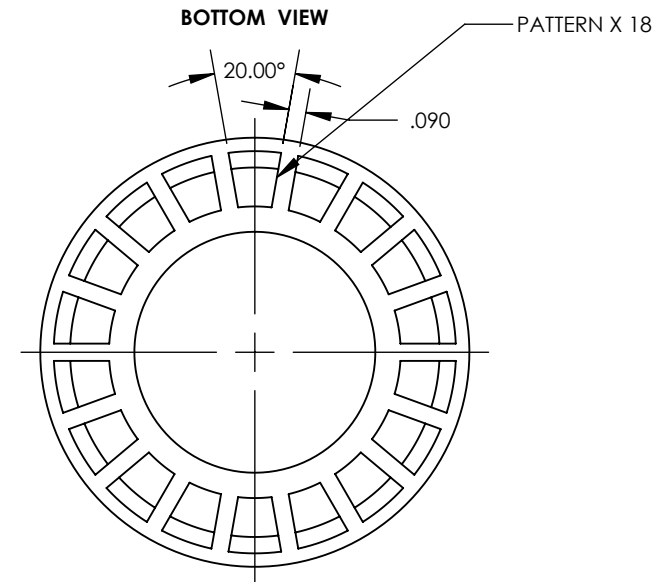
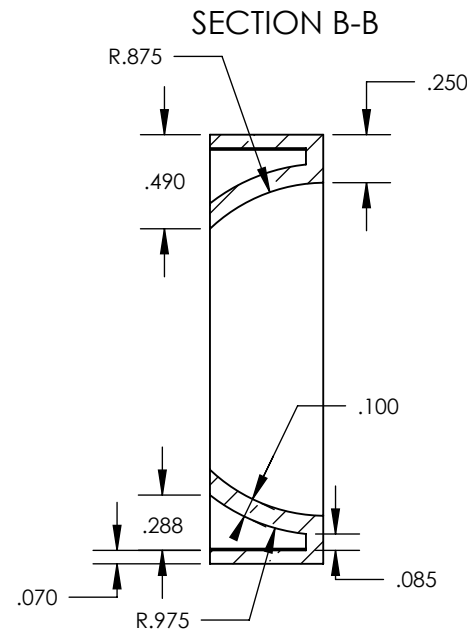
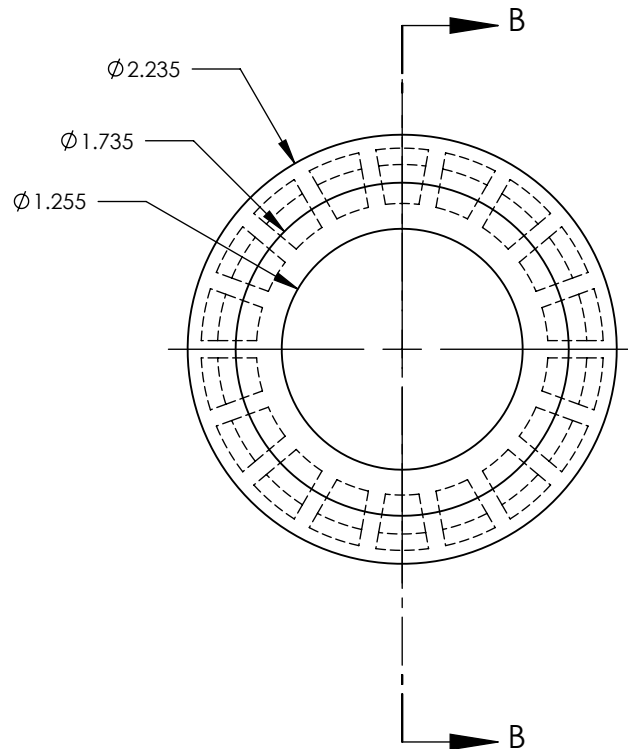
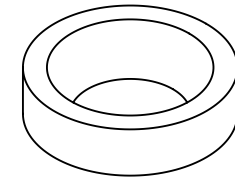
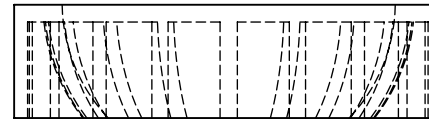
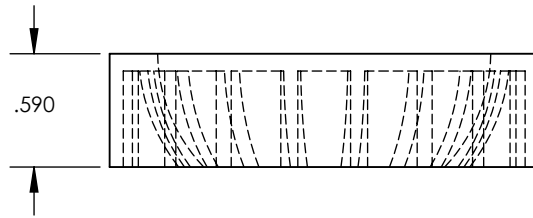
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FLEX BALL

SIZE A	DWG. NO. 10001-02	REV. A
SCALE: 1:1	WEIGHT:	SHEET 3 OF 7

		REVISIONS			
ZONE	REV.	DESCRIPTION		DATE	APPROVED



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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH \pm BEND $\pm .5$ TWO PLACE DECIMAL $\pm .015$ THREE PLACE DECIMAL ± 0.005
		MATERIAL Nylatron
NEXT ASSY	USED ON	FINISH
APPLICATION		DO NOT SCALE DRAWING

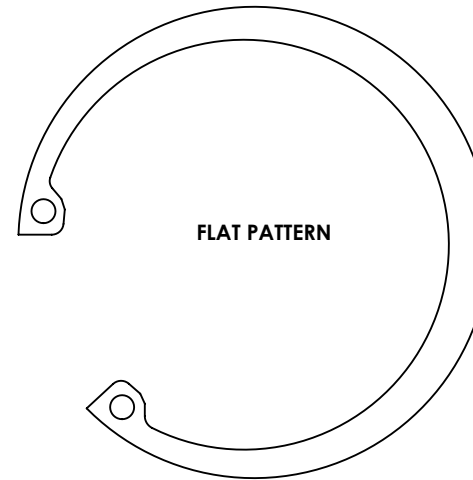
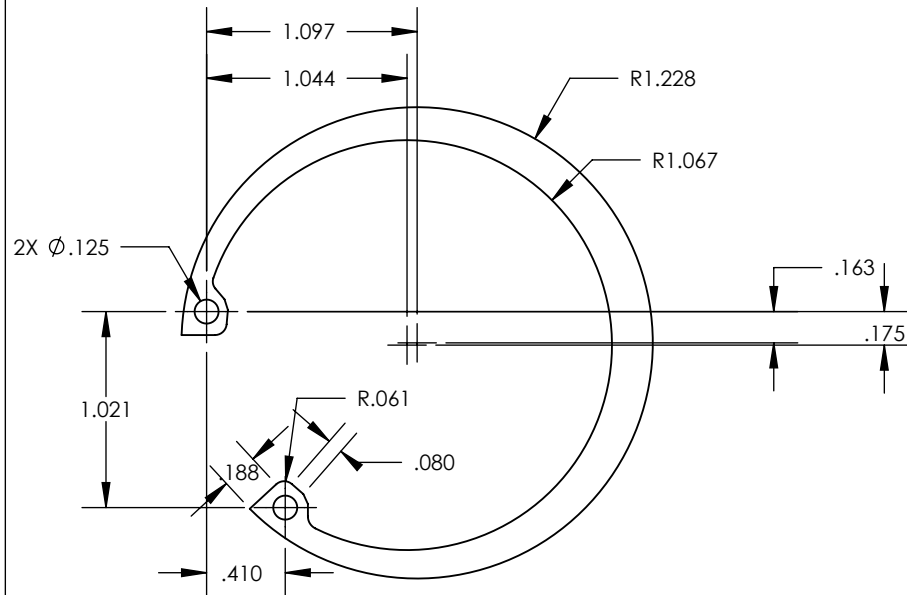
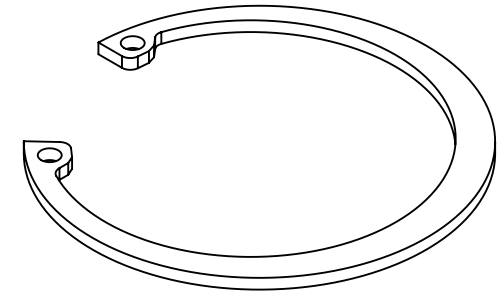
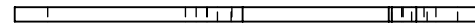
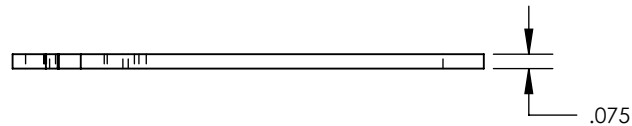
	NAME	DATE
	JLR	2/16/09
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		
QTY: 2 PER		

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BUSHING

SIZE A	DWG. NO. 10001-03	REV. A
SCALE: 1:1	WEIGHT:	SHEET 4 OF 7

REVISIONS				
ZONE	REV.	DESCRIPTION		DATE



ZINC GOLD FINISH

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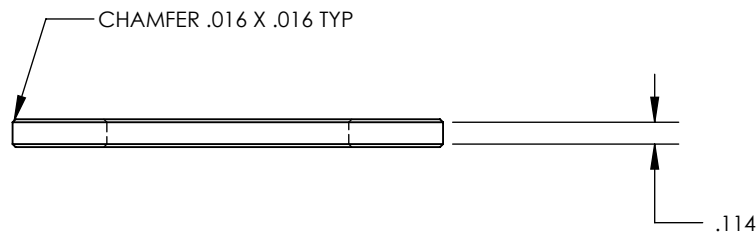
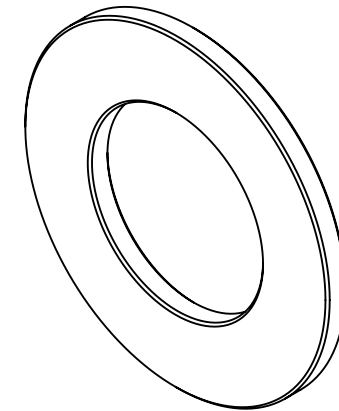
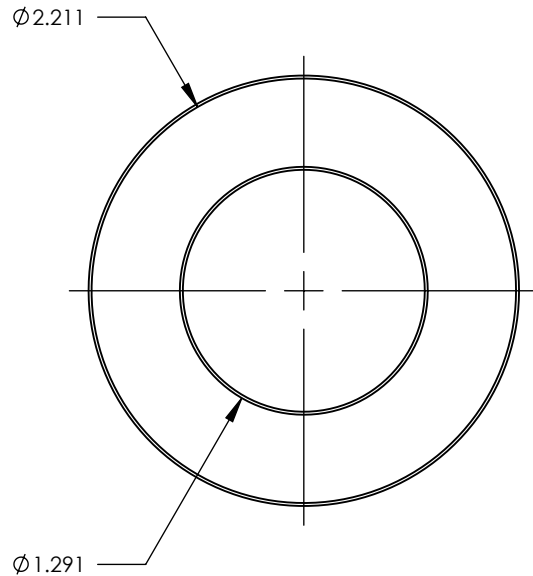
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			DRAWN	JLR	2/16/09
			CHECKED		
			ENG APPR.		
			MFG APPR.		
		MATERIAL	Spring Steel		
		FINISH	COMMENTS: QTY: 1 PER		
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

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SNAP RING

SIZE A	DWG. NO. 10001-04	REV. A
SCALE: 1:1	WEIGHT:	SHEET 5 OF 7

		REVISIONS		
ZONE	REV.	DESCRIPTION	DATE	APPROVED



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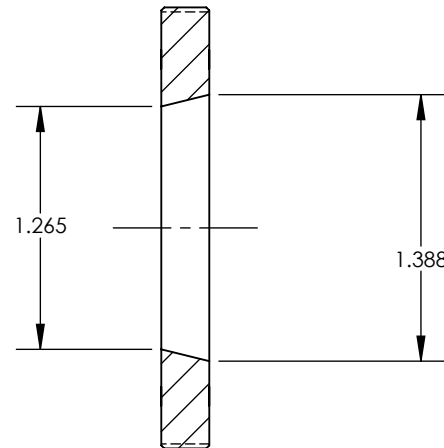
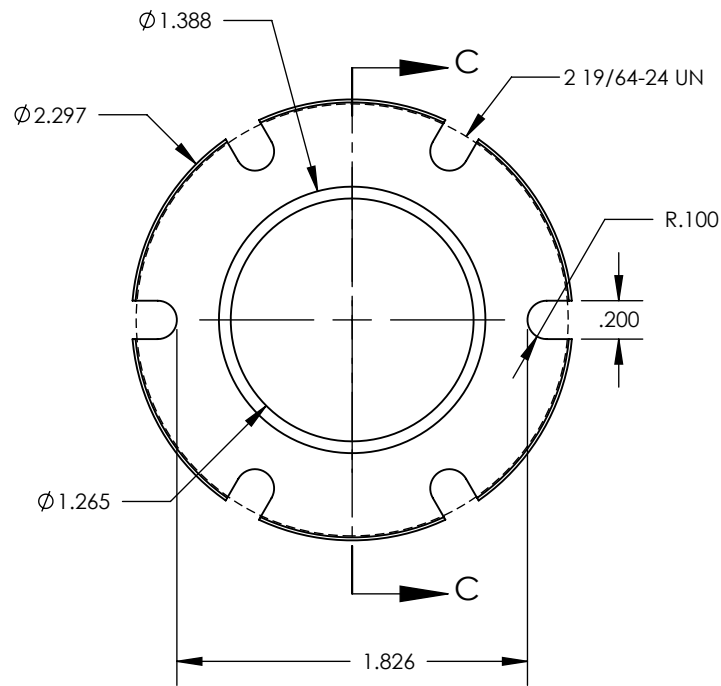
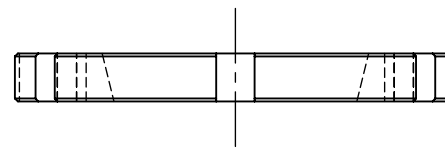
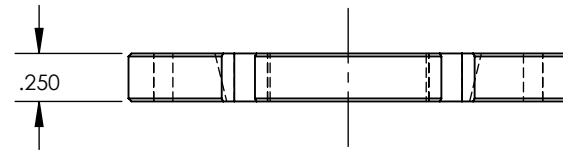
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			DRAWN	JLR	2/16/09
			CHECKED		
			ENG APPR.		
			MFG APPR.		
		MATERIAL	12L14	Q.A.	
		FINISH	COMMENTS:		
NEXT ASSY	USED ON		QTY: 1 PER		
APPLICATION		DO NOT SCALE DRAWING			

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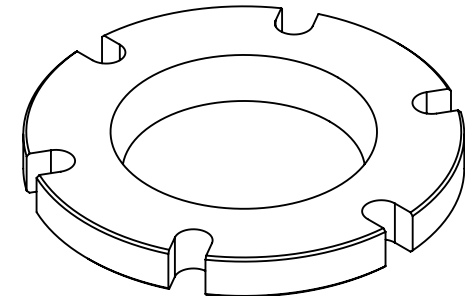
WASHER

SIZE A	DWG. NO. 10001-05	REV. A
SCALE: 1:1	WEIGHT:	SHEET 6 OF 7

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED



SECTION C-C



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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/32 ANGULAR: MACH ± BEND ±.5° TWO PLACE DECIMAL ±.015 THREE PLACE DECIMAL ± 0.005		NAME	DATE
			DRAWN	JLR	2/16/09
			CHECKED		
			ENG APPR.		
			MFG APPR.		
		MATERIAL	12L14		
		FINISH	COMMENTS: QTY: 1 PER		
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

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THREADED SPANNER

SIZE A	DWG. NO. 10001-06	REV. A
SCALE: 1:1	WEIGHT:	SHEET 7 OF 7